

一条五个裤襻的裤子为例
A five belt loop pants as an example

传统工艺 The traditional process	VS	自动化生产工艺 Automatic process
<p>工序1 step 1</p> <p>剪裤襻 Scissor pants loop</p> <p>1人</p>		<p>剪.折.缝.套结等 一人完成 Scissoring, folding, sewing and tacking can be done by one worker.</p> <p>1人</p>  <p>全年可节约人工成本 3200×12×7=26.8万元 (RMB) Monthly salary for a worker is RMB 3,200, the cost of</p> <p>10小时产量1800-2000条裤子/人 10 hours production 1800-2000pants /person</p>
<p>工序2 step 2</p> <p>筛选废料 Screen waste materials</p> <p>1人</p>		
<p>工序3 step 3</p> <p>平车加固 Plain sewing for reinforcement</p> <p>4人</p>		
<p>工序4 step 4</p> <p>套结 Tacking</p> <p>2人</p>		
<p>工序5 step 5</p> <p>搬运 Handing assistance</p> <p>1人</p>		
<p>8人总耗时 40秒 Eight workers total consuming time 40 seconds</p>		<p>12秒 一条5个裤襻裤子/人 12 seconds of a pair of trousers 5 pants loops / person</p>

型号 Model	SP-254-H
最高缝速 Highest sewing speed	2,700 rpm(缝制间距3.4mm) / Below 2700rpm (Sewing space of 3.4mm)
旋梭 Hook	垂直半回转旋梭 油芯注油 / Vertical hook of semi-rotary, oil feeded by oil-wick
机针 Needle	DP×17#19#-#21
线规格范围 Thread No.	棉线#30-#50 细纱线#30-#50/Cotton #30-#50 Spinning line
更换针数 Number of stitches	操作盘选择方式/Operation panel option
加固缝图案记忆量 Reinforce the sewing pattern memory	标准容量9个图案/Standard size 9 designs
线迹调整方式 Adjustment of stitch	操作盘输入方式/Operation panel input mode
加固缝宽度 Reinforced seam width	1.0mm-3.5mm
加固缝长度 Reinforced seam length	5.0mm-22.0mm
压脚上升量 Press foot rise in quantity	21mm (从针板平面到压脚底面) / 21mm (From needle plate to presser foot)
送布方式 Cloth feeding mode	连续送布 (脉冲马达驱动方式) / Continuous feed (Pulse motor drive mode)
缝纫机驱动方式 Sewing machine drive mode	缝纫机DD,AC伺服马达 (550W)/ Sewing machineDD,AC servo motor (550w)
针间距调整方式 Needle distance adjustment method	针部手动调整方式 / Manual operation 旋梭脉冲马达驱动方式 (0.01mm单位) / Rotary hook pulse motor driving model
裤带宽度 Belt width	7-20mm
加固缝裤带长度 Reinforce sew the belt length	45.0-75mm
重量 Weight	245kg
电源 Power	AC220V
气压 Air pressure	0.5 Mpa 1.8L/min

以上型号仅供参考, 详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良, 产品规格若有变更, 恕不另行通知。为安全起见, 使用之前, 请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.

为时尚产业 提供智能制造解决方案

*Intelligent manufacturing
Solutions for fashion industries*

SP-254D-H

双针自动订襻机
Double Needle Belt Loop Sewing Machine



● 切料头特点 Cutting mode :



三角斜切 Triangle cutting



平切 Flat cutting

剪裤襻、套结、搬运等工序节约4人,平车加固工节约4人,人均月工资3200元,生产效率提升70%。

This machine streamlines procedures of four workers as cutting belt, bar-tacking, carrying and other four workers of enforcement sewing on normal sewing machine. SP-254-ZD saves not only the salary of workers, in average 3200rmb, but also improve the efficiency by 70%.

